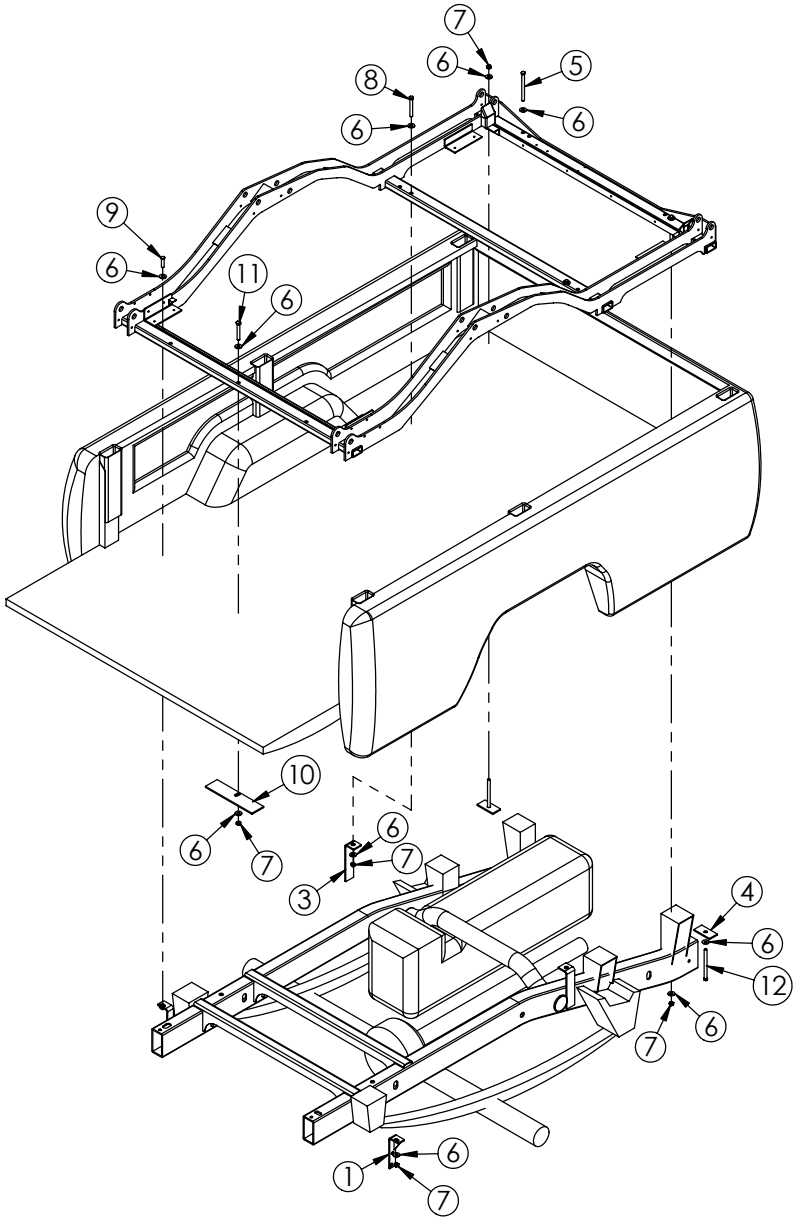
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF STELLAR INDUSTRIES INC. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF STELLAR INDUSTRIES INC. IS PROHIBITED.



ITEM	PART	DESCRIPTION	QTY.
1	31637	BRKT WLDMT REAR CS 04DODGE2500 MM	1
2	31638	BRKT WLDMT REAR SS 04DODGE2500 MM	1
3	31641	PLATE FORMED MID 04DODGE2500 MM	2
4	30747	MNT FLAT FRNT XTRALIFT 8FT F-250 MM	2
5	C1002	CAP SCR 0.50-13X6.00 HHGR5	2
6	0352	WASHER 0.50 USS FLAT ZINC	18
7	C6106	NUT 0.50-13 HHGR5 NYLOC	9
8	0506	CAP SCR 0.50-13X4.00 HHGR5	2
9	0501	CAP SCR 0.50-13X2.00 HHGR5	2
10	30988	FLAT REAR XTRA LIFT MID MOUNT	1
11	0505	CAP SCR 0.50-13X3.50 HHGR5	1
12	20939	CAP SCR 0.50-13X6.50 HHGR5	2

INSTALLATION INSTRUCTIONS

1) PLACE XTRA LIFT INTO TRUCK BOX.
2) LOCATE & FASTEN REAR BRKT AS SHOWN. MOUNTING HOLES WILL ALIGN WITH HITCH BOLT ALREADY ATTACHED.
3) DRILL UP FROM BOTTOM THRU REAR MNT HOLE.
4) MAKE SURE XTRA LIFT IS SQUARE IN TRUCK BOX AND TIGHTEN REAR BOLTS.
5) DRILL THRU REAR MIDDLE HO LE FROM TOP OF BOX. ATTACH BRACKET WITH HARDWARE SHOWN.
6) DRILL THRU MIDDLE MOUNT HOLES FROM TOP OF BOX. ATTACH BRACKET BY WELDING TO FRAME. USE PROPER PRECAUTIONS WHEN WELDING ON TR UCK FRAME. WELDS SHOULD BE STITCHED, 1" WELD 2 PER SIDE.
7) DRILL THRU FRONT INSIDE MOUNT HOLES FROM TOP OF BOX. SEE DRAWING FOR HOLE TO USE. ATTACH HARDWARE AS SHOWN.
8) DRILL FRONT OUTSIDE HOLES FROM UNDER TRUCK BOX. HOLES SHOULD BE 8 13/16" FROM INSIDE MOUNTING HOLES ON EACH SIDE. ATTACH WITH HARDWARE SHOWN AND CHECK ALL MOUNTING.

REV	DESCRIPTION	DATE	BY

REV	DESCRIPTION	DATE	BY

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES ARE:
TWO DECIMAL PLACES: + OR - .03
THREE DECIMAL PLACES: + OR - .005

DO NOT SCALE DRAWING

CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE

MATERIAL		
WEIGHT	MAT'L #	
DRAWN SAB	DATE 07/16/04	
CHECKED --	--	
MFG ENG --	--	

Starship Custom Vehicles
office (574) 293-1775
cell (574) 596-5331
sales@startracks.org
4315 Wyland Drive
Elkhart, IN 46516-9501

MTG KIT XTRALIFT 04DODGE2500 8FT MM

SIZE	DWG. NO.	REV.
A	31636	

SCALE 1:35 | CAD FILE: 31636 | SHEET 1 OF 1